

## Front Brake Disc, FBC-60, Replacing

Use new bolts. Refer to the Parts Catalog.



## Note

Always replace on both axles.

## Removing



## WARNING

The 4 retaining pins for the brake pads on the brake carrier must not be loosened under any circumstances.

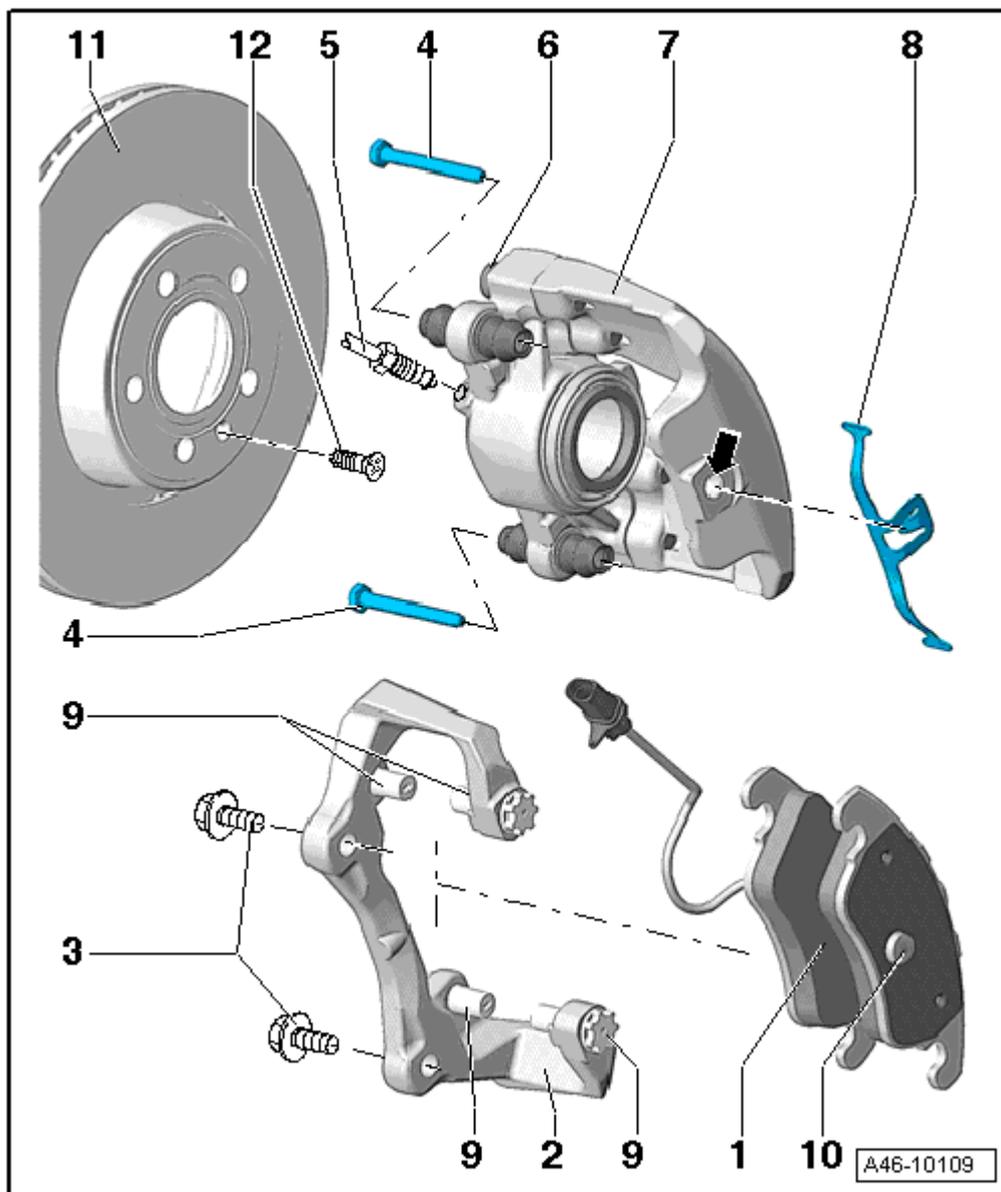
- Raise the vehicle.
- Remove the wheels.
- Remove the front brake pads, refer to [→ Chapter „Front Brake Pads, FBC-60, Removing and Installing“](#).



## Note

Do not let the brake caliper hang from the brake hose. Secure it to the body with suitable cable ties or wire. Do not support the weight with the brake hose.

- Remove the bolts -3- on the front brake carrier.



### Caution

Never remove bolts -6 and 9-.

- Remove the front brake carrier.
- Remove the securing bolt -arrow- on the brake disc while holding the disc firmly.
- Remove the brake rotor.



### Note

When removing the brake rotor from the wheel hub, do not tilt the disc.

### Installing

Use new bolts. Refer to the Parts Catalog.

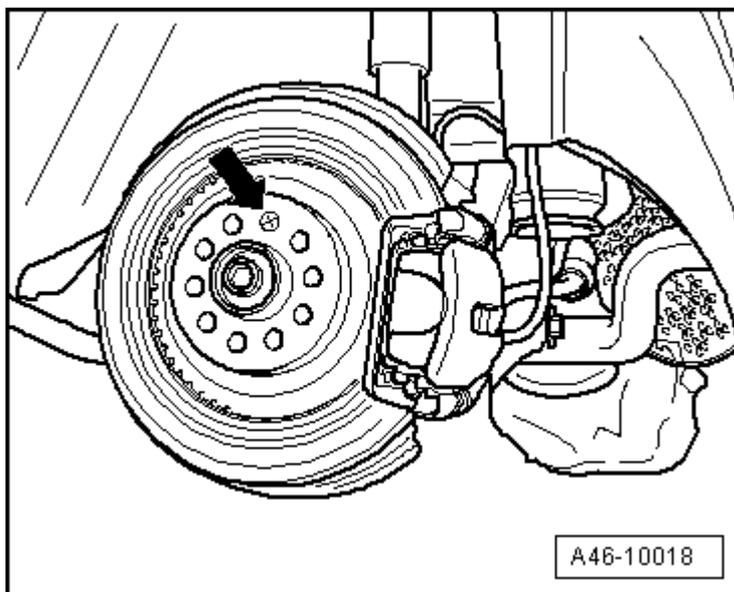
Clean the brake disc, wheel hub and contact surfaces before installing.

- Place the brake rotor on the hub.



Note

When positioning the brake rotor, do not tilt it on the wheel hub.



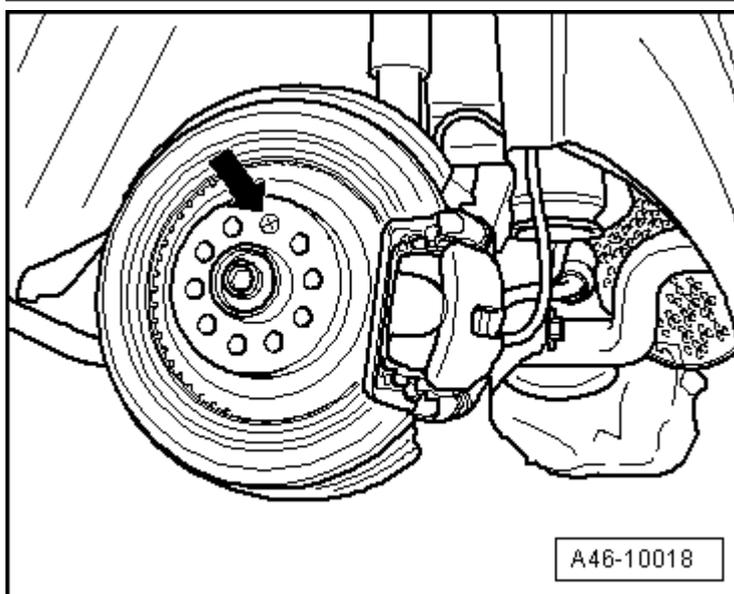
- Install the securing bolt -arrow- and tighten.

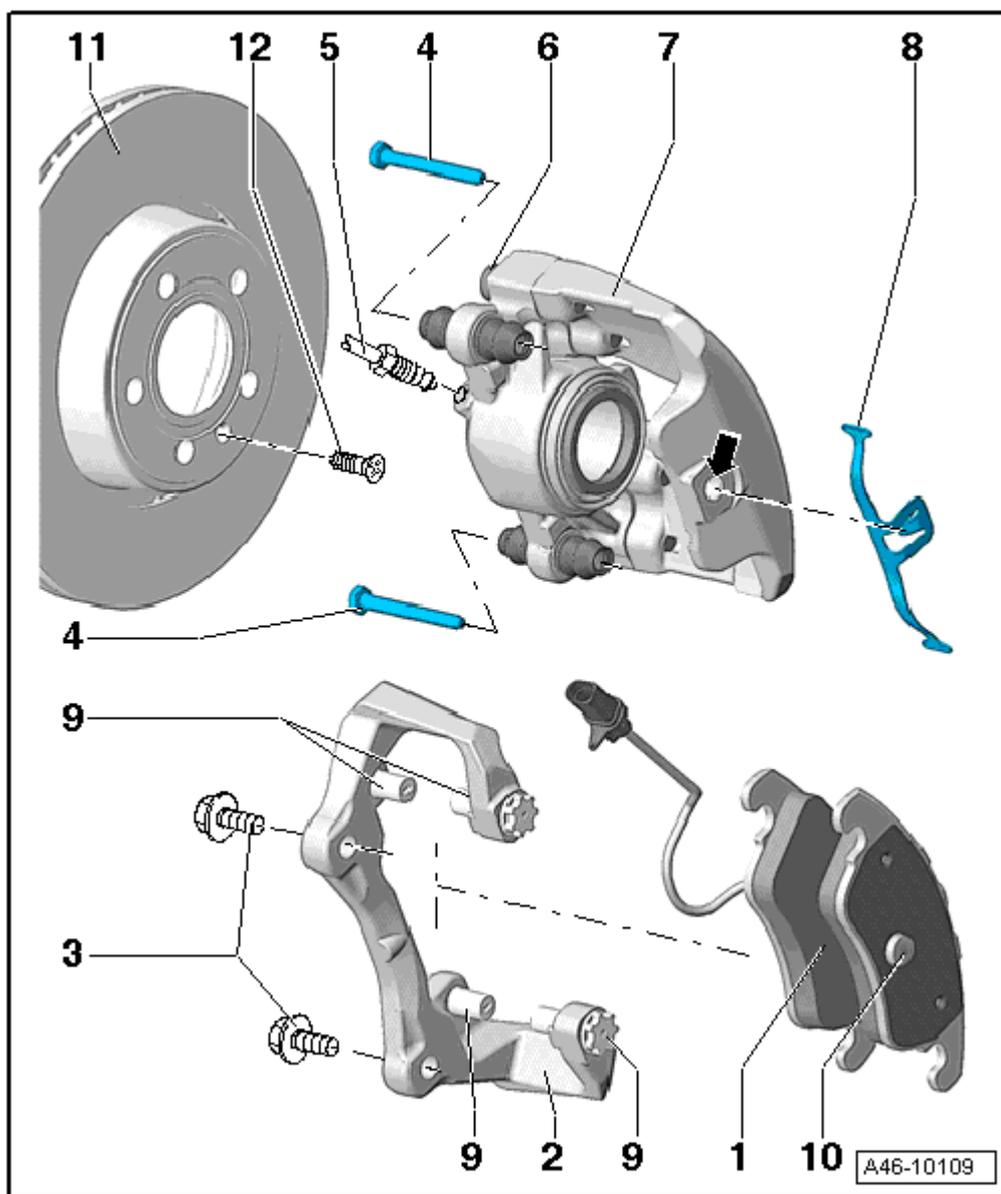
- Position the front brake carrier.



Note

Do not angle the brake carrier with mounting it.





- Install the screws -3- on the front brake carrier and tighten to the tightening specification.
- Install the front brake pads, refer to [→ Chapter „Front Brake Pads, FBC-60, Removing and Installing“](#).



#### Note

After replacing the brake pads, press the brake pedal firmly several times while the vehicle is stationary so that the brake pads are seated properly in their normal operating position.

- Install the wheels.

Wheel bolt tightening specifications, refer to [→Wheel and Tire Guide; Rep. Gr.44](#).